

GROUP 5®

G20 Family 20A 125V Stage Pin Wiring Instructions

- Use #10 or #12 Type S multiconductor cable.
 - Strip the conductors 3/8"
 - Two versions of wire termination are available.
1. Slide wire shoe (ferrule) over each wire and insert into appropriate terminal pocket.
 - Green wire into terminal marked "G"
 - White wire into terminal marked "N"
 - Black wire into terminal marked "H"
 - Tighten each #8-32 set screws to 12 in-lbs. torque.
 2. Crimp a #8 ring terminal onto each wire.
 - Green wire to terminal marked "G"
 - White wire to terminal marked "N"
 - Black wire to terminal marked "H"
 - Place washer over ring terminal.
 - Attach to the appropriate terminal with the #8-32 terminal screw at 12 in-lbs torque.
- Place cover over housing and tighten the three #8-32 flat head screws to 14 in-lbs. torque.
 - Device is now ready for use.

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